



Product technical data VF 3525

Travels

X-axis [mm]	3.500
Y-axis [mm]	2.500
Z-axis [mm]	1.500

Optional spindle / head

Type	F2F
Power (S1/100%) [kW]	25
Power (S6/40%) [kW]	32
Torque (S1/100%) [Nm]	194
Torque (S6/40%) [Nm]	239
Speed [1/min]	10.000
Tool holder	HSK - A100
Spindle tilting [°]	-2/+92
Head rotation [°]	-240/+240
Reinforcement (tilting axes) [Nm]	17.200
Reinforcement (pivot axes) [Nm]	15.000
Positioning step [°]	0,001

Optional spindle / head

Optional spindle / head

Type	F4F / F5F
Power (S1/100%) [kW]	40
Power (S6/40%) [kW]	52
Torque (S1/100%) [Nm]	350
Torque (S6/40%) [Nm]	468
Speed [1/min]	10.000
Tool holder	HSK - A100
Spindle tilting [°]	-50/+95
Head rotation [°]	-240/+240
Reinforcement (tilting axes) [Nm]	17.200
Reinforcement (pivot axes) [Nm]	15.000
Positioning step [°]	continuous/0,001

Optional spindle / head

Type	T30C
Power (S1/100%) [kW]	40
Power (S6/40%) [kW]	50
Torque (S1/100%) [Nm]	248
Torque (S6/40%) [Nm]	314
Speed [1/min]	14.000
Tool holder	HSK - A100
Spindle tilting [°]	-110/+110
Head rotation [°]	-360/+360
Reinforcement (tilting axes) [Nm]	8.000

Optional spindle / head

Reinforcement (pivot axes) [Nm]	8.000
---------------------------------	-------

Positioning step [°] continuous

Optional spindle / head

Type	T21C
------	------

Power (S1/100%) [kW] 42

Power (S6/40%) [kW] 50

Torque (S1/100%) [Nm] 67

Torque (S6/40%) [Nm] 84

Speed [1/min] 24.000

Tool holder HSK - A63

Spindle tilting [°] -100/+100

Head rotation [°] -360/+360

Reinforcement (tilting axes) [Nm] 4.000

Reinforcement (pivot axes) [Nm] 4.000

Positioning step [°] continuous

Optional spindle / head

Type	T30C CSC
------	----------

Power (S1/100%) [kW] 50

Power (S6/40%) [kW] 62

Torque (S1/100%) [Nm] 251

Torque (S6/40%) [Nm] 313

Speed [1/min] 20.000

Optional spindle / head

Tool holder	HSK - A100
Spindle tilting [°]	-110/+110
Head rotation [°]	-360/+360
Reinforcement (tilting axes) [Nm]	8.000
Reinforcement (pivot axes) [Nm]	8.000
Positioning step [°]	continuous

Optional spindle / head

Type	T21C CSC
Power (S1/100%) [kW]	29
Power (S6/40%) [kW]	38
Torque (S1/100%) [Nm]	69
Torque (S6/40%) [Nm]	91
Speed [1/min]	24.000
Tool holder	HSK - A63
Spindle tilting [°]	-100/+100
Head rotation [°]	-360/+360
Reinforcement (tilting axes) [Nm]	4.000
Reinforcement (pivot axes) [Nm]	4.000
Positioning step [°]	continuous

Optional spindle / head

Type	T15C
Power (S1/100%) [kW]	42/50

Optional spindle / head

Power (S6/40%) [kW]	50/65
Torque (S1/100%) [Nm]	67/96
Torque (S6/40%) [Nm]	84/124
Speed [1/min]	24.000/15.000
Tool holder	HSK - A63 / HSK - A100
Spindle tilting [°]	-115/+115
Head rotation [°]	-360/+360
Reinforcement (tilting axes) [Nm]	5.400
Reinforcement (pivot axes) [Nm]	6.120
Positioning step [°]	kontinuální

Optional spindle / head

Type	U3C
Power (S1/100%) [kW]	42/63
Power (S6/40%) [kW]	50/76
Torque (S1/100%) [Nm]	67/200
Torque (S6/40%) [Nm]	84/242
Speed [1/min]	24.000/13.000
Tool holder	HSK - A63 / HSK - 100
Spindle tilting [°]	-180/+180
Head rotation [°]	-360/+360
Reinforcement (tilting axes) [Nm]	5.400
Reinforcement (pivot axes) [Nm]	5.400
Positioning step [°]	kontinuální

Other

Clamping surface [mm]	4.000 x 2.800
Workpiece weight [kg/m ²]	7.000
Feed rate [mm/min]	40.000
Acceleration [m/s ²]	3
Machine weight [kg]	89.300