



## Product technical data VR 3022

### Travels

X-axis [mm]	3.000
Y-axis [mm]	2.200
Z-axis [mm]	1.200

### Optional spindle / head

Type	T15C
Power (S1/100%) [kW]	42 / 50
Power (S6/40%) [kW]	50 / 65
Torque (S1/100%) [Nm]	67 / 96
Torque (S6/40%) [Nm]	84 / 124
Speed [1/min]	24.000 / 15.000
Tool holder	HSK-A63 / HSK-A100
Spindle tilting [°]	+/-115
Head rotation [°]	+/-360
Reinforcement (tilting axes) [Nm]	5.400
Reinforcement (pivot axes) [Nm]	6.120
Positioning step [°]	continuous

### Optional spindle / head

### Optional spindle / head

Type	L1C
Power (S1/100%) [kW]	42
Power (S6/40%) [kW]	55
Torque (S1/100%) [Nm]	67
Torque (S6/40%) [Nm]	87
Speed [1/min]	24.000
Tool holder	HSK- A63
Spindle tilting [°]	+/-100
Head rotation [°]	+/-270
Reinforcement (tilting axes) [Nm]	2.000
Reinforcement (pivot axes) [Nm]	4.000
Positioning step [°]	continuous

### Other

Clamping surface [mm]	3.250 x 3.250
Workpiece weight [kg/m2]	7.000
Feed rate [mm/min]	60.000
Acceleration [m/s2]	6
Machine weight [kg]	70.000